



Wednesday, August 30, 2023

PRL NY6-M25G15- (color)H

Polymer Resources Ltd. - Polyamide 6

Units English

Action Legend (Open)



General Information

General		
Material Status	• Commercial: Active	
Availability	• North America	
Filler / Reinforcement	• Glass Fiber, 15% Filler by Weight • Mineral, 25% Filler by Weight	
Additive	• Heat Stabilizer • Lubricant	
Features	• Heat Stabilized • Lubricated	
RoHS Compliance	• RoHS Compliant	
Forms	• Pellets	
Processing Method	• Injection Molding	

ASTM & ISO Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.48		ASTM D792
Molding Shrinkage - Flow (0.125 in)	4.0E-3 to 9.0E-3	in/in	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield, 0.125 in)	19000	psi	ASTM D638
Tensile Strength (Break, 0.125 in)	19000	psi	ASTM D638
Flexural Modulus (0.125 in)	1.00E+6	psi	ASTM D790
Flexural Strength (0.125 in)	26000	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F, 0.125 in)	1.0	ft·lb/in	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed, 0.125 in)	440	°F	ASTM D648
Deflection Temperature Under Load (264 psi, Unannealed, 0.125 in)	400	°F	ASTM D648

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	165 to 185	°F
Drying Time	3.0 to 4.0	hr
Drying Time, Maximum	8.0	hr
Rear Temperature	450 to 480	°F
Middle Temperature	470 to 500	°F
Front Temperature	480 to 515	°F
Processing (Melt) Temp	550 to 580	°F
Mold Temperature	180 to 220	°F

Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.

The information contained herein is based on our best knowledge and we believe it to be true and accurate. Please read all statements and recommendations in conjunction with our conditions of sale, which apply to all goods sold by us. Statements concerning possible uses of materials described herein are not to be construed as recommendations for use of such materials in the infringement of any patent or copyright. Lot data is available upon request. The user of this material must make their own evaluations to determine the suitability of this material from a technical as well as health, safety and environmental standpoint. This data is not intended for specification purposes.